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Repair Manual

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E MH, D12D-G MH,
D12D-A MP, D12D-B
MP, D12D-C MP, D12D-
D MP, D12D-E MP,
D12D-F MP, D12D-G
MP, D12D-H MP.

Volvo Penta Engine | Cylinder Head D12D- A MH, D12D-B MH ...

Attach tool 9990102 in
the cylinder head with
4 M8 x 50 mm bolts.

Note: Work with the
cylinder head is
simplified if it is
installed in an engine

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stand. 9990102 2

Remove the valve springs. 3 Remove the oil seal for the valve guide. 4 Place a new valve in the valve guide so that the end of the valve stem is flush with the edge of the guide.

**Valve Guides D12,
D12A, D12B, D12C**

VOLVO TRUCK D12
D12A D12B D12C
DIESEL WORKSHOP
SERVICE REPAIR

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Cylinder Head
MANUAL D12 engines
Repair Manual

This is a comprehensive FACTORY workshop service manual for VOLVO D12 engine series. This manual has been written in a format that is designed to meet the needs of Volvo technicians worldwide.

**VOLVO D12 D12A
D12B D12C ENGINE
WORKSHOP SERVICE
MANUAL ...**

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Observe the greatest possible cleanliness when work- ing on the cylinder head. Dirt particles in the fuel and oil channels can cause the unit injectors to malfunction, and can cause the VEB (if equipped) to fail. The following components can be replaced: rocker arm shaft, expansion plugs, complete rocker arms and ad- justing screws. 1

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D12, D12A, D12B, D12C

Volvo D12 Cylinder
Head Bolts step 1 = 60 ± 10 Nm, 44 ± 7 lb.ft
(step 2 = repeat step
1) step 2 = 60 ± 10
Nm, 44 ± 7 lb.ft step 3
= + 90 degrees (step 4
is additional to step 3,
total when done = 180
degrees) step 4 = + 90
degrees

**Volvo D12 specs,
bolt torques and**

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Cylinder Head
manuals

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MH, D12D-C MH, D12D-
E MH, D12D-G MH,
D12D-A MP, D12D-B
MP, D12D-C MP, Page
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This Volvo D12 cylinder head is used and in good condition. casting number 1001797.

Missing cam... Call the following number for the part.

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Cylinder Head

1-844-806-8911. Volvo
D12 (Stock #300H)
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/ Heads. \$1,000.00 .
Sumter, South Carolina
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comprehensive
FACTORY workshop
service manual for
VOLVO D12 engine
series. This manual has
been written in a
format that is designed
to meet the needs of
Volvo technicians
worldwide. ...

D12,D12A,D12B,D12C
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PV776-TSP160585

211-007 Cylinder Head

...

VOLVO D12 D12A

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Cylinder Head
D12B D12C

**Workshop Service
Repair Manual**

VOLVO D12C Engine

This information covers procedures for crankshaft repair on VOLVO D12, D12A, D12B, ... The following special tools are used to replace or repair components. The tools can be ordered from Volvo; please use the specified part number when ordering.

9996956 Flywheel

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Cylinder Head
Turning Tool 9989876
Repair Manual
... thrust bearing in the
cylinder block ...

**D12, D12A, D12B,
D12C -**

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D12A D12B D12C
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D12A D12B D12C
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SERVICE MANUAL**

cylinder head repair kit
/ slp factory new -
made to oem quality or
better - one year

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Cylinder Head
Repair Manual

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are available to provide
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